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**D3953-9**

**Job Sheet 170283**



**Part No:** D3953-9

**Job Qty:** 40 ea

**Part Name:** Gas Spring Washer



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 1/12/18

**Job Tracking No:**

**Due Date:** 1/26/18

**Created By:** Mario Poulin

**Type:** Stock

**Description:**

**Note:** DWG REV C IPP RevA: New issue 09.10.13 DD verified by:EC IPP Rev:B as per dwg revC DD 10.03.02 verified by:EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off   |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |            |
| 90    | Start up Operation | 40 Ea  | 1/25/18    | 1/25/18  | 0.00      | 0.00    | Start Up Machining-2  |           | DAS        |
| 100   | Hardinge           | 40 pcs | 1/26/18    | 1/26/18  | 0.00      | 1.26    | Hardinge              |           | 23         |
| 110   | QC                 | 40 pcs | 1/26/18    | 1/26/18  | 0.00      | 0.00    | QC2 Machining-2       |           | 9-89       |
| 120   | QC                 | 40 pcs | 1/26/18    | 1/26/18  | 0.00      | 0.00    | QC8 Machining-2       |           | 2/18/01/30 |
| 130   | Packaging          | 40 pcs | 1/26/18    | 1/26/18  | 0.00      | 0.00    | Packaging3-2          | ST60      |            |
| 140   | QC21-SA            | 40 Ea  | 1/26/18    | 1/26/18  | 0.00      | 0.00    | QC21                  |           | 1/26/18    |

Part Op Descriptions: 100 - TURN AS PER FOLIO FA855 & DWG

**FEB 01 2018**

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated | Std Qty |
|-----------------------|----------------|----------|-----------|-----------|---------|
| 90-Start up Operation | MDELRINR0.750  | 2        | 41        | 0         | 0       |

### Part Specifications

Specifications could not be found.

Plex 1/12/18 1:58 PM dart.poulin.mario

Work Order update only

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev I

